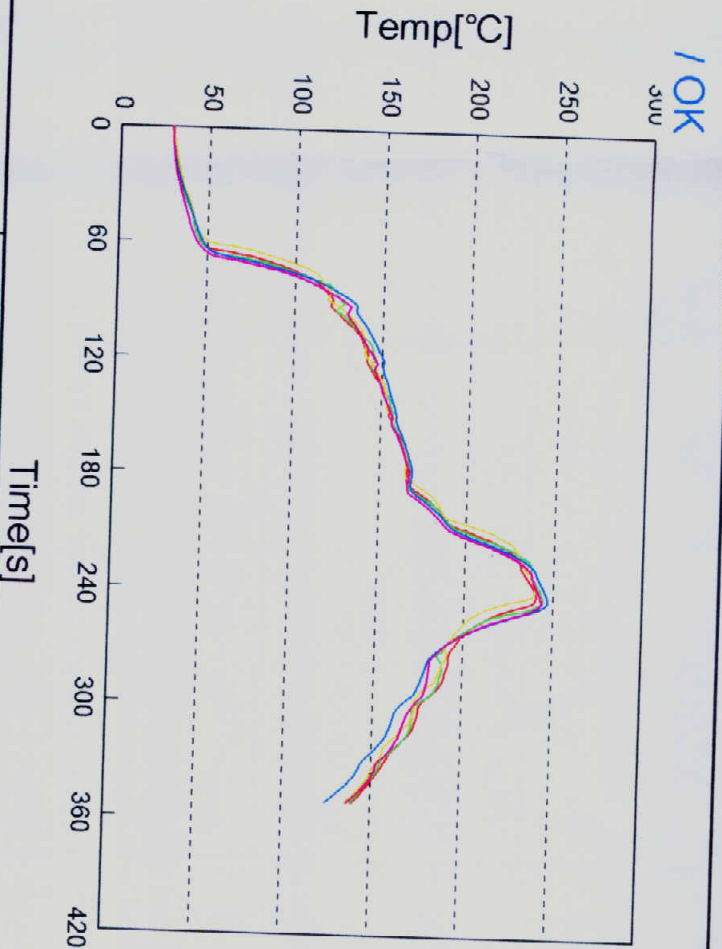




Ach: Point A(Up)
 Bch: Point B(Up)
 Cch: Point C(Up)

Dch: Point D(Up)
 Ech: Point E(Up)

Settings of Instrument

Machine Name SMT51
 Conv Speed 0.700m/min
 O2 density 0ppm
 Zone Number 7
 Total Length 1900mm

Anton 7 zone.

Zone	1	2	3	4	5	6	7
Upper[°C]	170	175	175	180	210	285	270
Lower[°C]	170	175	175	180	205	275	260
Length[mm]	300	300	300	300	300	200	200

Judgement

Range

Condition

Ach

Bch

Cch

Dch

Ech

Fch

Settings of PCB

Preheat Time[s]
 Overtime 1[s]
 Peak temp.[°C]

140-185[°C]
 220[°C]
 -

80-100
 28-40
 248

86.0
 34.0
 240.6

89.0
 36.0
 244.4

85.0
 34.0
 240.1

98.0
 37.0
 246.8

92.0
 35.0
 243.6

Con. lead

Pwb surface

Comp. O203

Con. body

Bot side IC body

File Name G44 SUB B SIDE.TPD
 Measured Date 2013-06-25 14:54
 Operator ANUAR
 Board Name G44 SUB B SIDE
 No.
 Sampling Time 1.00s
 Notes